

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017 AND

ANSI/NCSL Z540-1-1994 (R2002)

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CALIBRATION

Valid to: November 21, 2026 Certificate Number: L2213

Length – Dimensional Metrology

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Coating Thickness Measuring Equipment and Coating Thickness Standards	(0.1 to 3 000) μin	3.5 % of reading	ASTM B568 (X-Ray)
	(100 to 2 000) μin	4.9 % of reading	ASTM E376 (Eddy Current)
	(100 to 60 000) µin	6.2 % of reading	ASTM B499 (Magnetic Induction)

Mass and Mass Related

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Composition – NiP ¹	(1 to 99) wt%	0.62 % of reading	ASTM B568 (X-Ray)
Composition – Alloy ¹	(1 to 99) wt%	1.68 % of reading	

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 (k=2), corresponding to a confidence level of approximately 95%.

Notes:

- 1. Weight percentage applied unless otherwise indicated.
- 2. This scope is formatted as part of a single document including Certificate of Accreditation No. L2213.

Jason Stine, Vice President

Version 008 Issued: October 28, 2024

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